

Work Order ID 64400

December 3, 2010 3:13:52 PM



Page 1

Item ID: D205-626-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Handle RH

Start Date: 12/06/10 Start Qty: 3.00

Required Date: 12/17/10 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *10-12-3*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-626

Rev B

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP 205-626-012

CHG 002

Sub 1/12

CL 10/12/06

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

Pick Packing Kit

Packaging

CL 10/12/06 (3)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Sub 1/12

*B
R*

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Page 2

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Setup Start



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Stop



Item Name: Heli-Access-Handle RH

Start Date: 12/06/10 Start Qty: 3.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD205-626-012

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/1/12

11/01/12

11-1-01

Picklist Print

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Page 1

Work Order ID: 64400

Parent Item: D205-626-012

Parent Item Name: Heli-Access-Handle RH

Start Date: 12/06/10

Required Date: 12/17/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:B Reformat 00-03-03 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN526C632R7

Purchased

No

110

Each

232.0000

6

18



Screw

Location

Loc Qty

Loc Code

ST326

232

112385

232

AN960JD6

NAS1149DN632

Purchased

No

110

Each

436.0000

6

18



Washer

Location

Loc Qty

Loc Code

ST347

436

104537

436

D2480-012

Manufactured

No

110

Each

0.0000

1

3



Heli-Access Handle Weldment RH

MS21042L06

Purchased

No

110

Each

190.0000

6

18



Nut

Location

Loc Qty

Loc Code

ST300

190

116082

190

116082

64403
11/10/12 (3)

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

REFERENCE

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

GENERAL NOTES:**1. COMPATIBILITY**

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

4. WEIGHT AND BALANCE

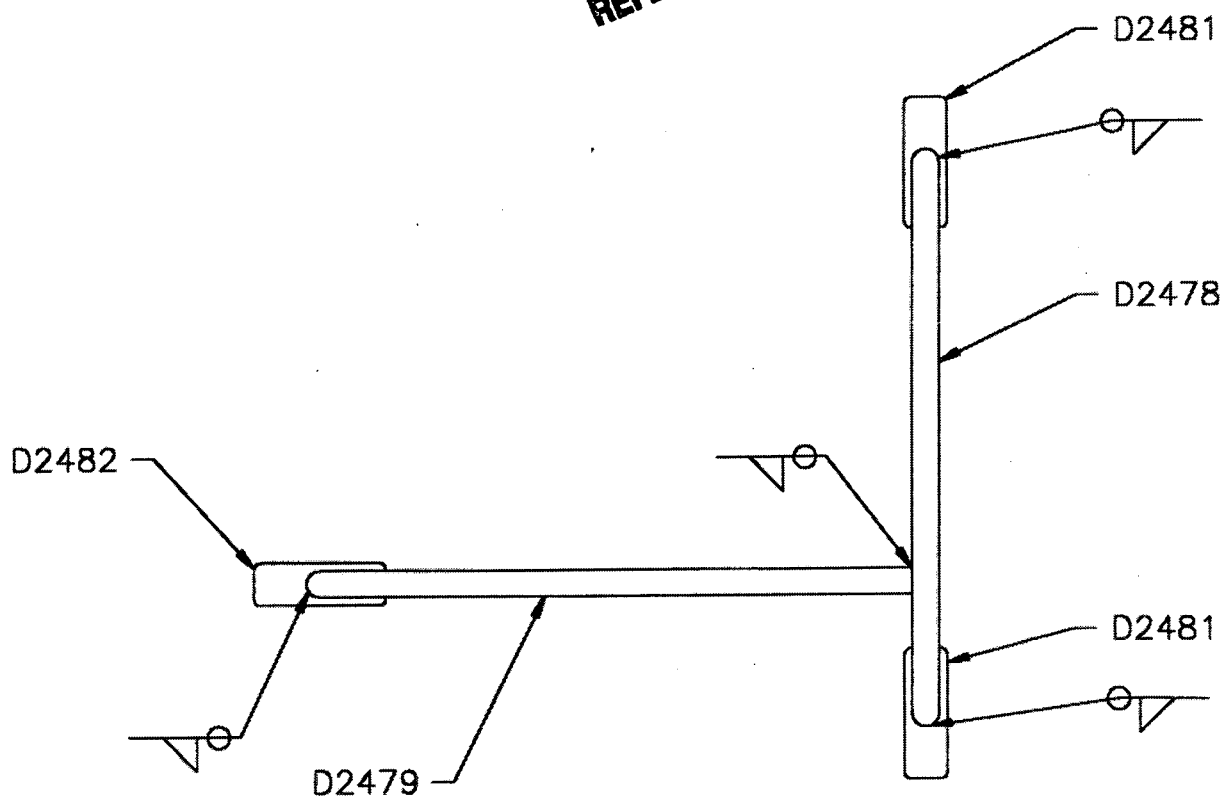
LATERAL				LONGITUDINAL	
Installation	weight	Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb 590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb 590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2480	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:05:14	HANDLE WELDMENT ASSEMBLY	6:1	
A1	05.06.23	ADDED POWDER COAT	

RELEASED
96/10/02 DS

REFERENCE ONLY



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
A1 2) POWDER COAT WHITE GLOSS (REF: 4,3,5,2) AS PER QSI 005